

BOYCE

INDUSTRIES



In March of 2019, members of A.E.D. Motorsport Products (Indianapolis, IN) and McKinney Corporation (Lafayette, IN) purchased Boyce Industries. For more than 50 years, Boyce Industries has been a performance-oriented company providing high-quality products and services used in motorsports, offering custom and contract tube bending services to motorsports and commercial customers alike. In the mid-1980s, Boyce developed a complete oval steel tube exhaust system for competition use in NASCAR. This was followed by oval track muffler development and boom tube exhaust outlets. Boyce is also a major supplier of complete vehicle frame sections and private label race products.

Both A.E.D. and McKinney are recognized leaders in the performance, automotive, aviation, and aerospace industries, and both companies are certified ISO 9001-2015. These quality practices will be implemented in the new organization. The Boyce Industries brand name will be retained, and services will continue as in the past.

Boyce Industries relocated from its longtime home in Melrose Park, IL, to Indianapolis, IN to best utilize the resources and capabilities of both A.E.D. Motorsport and McKinney Corp.

Under the new ownership, Boyce Industries will continue to specialize in custom and contract tube bending, tube reshaping, and tube end finishing services, such as cutting, expanding, reducing, notching, drilling, and custom welding.

Al Lowe | President





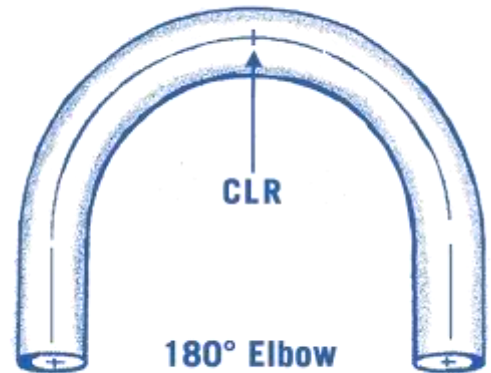
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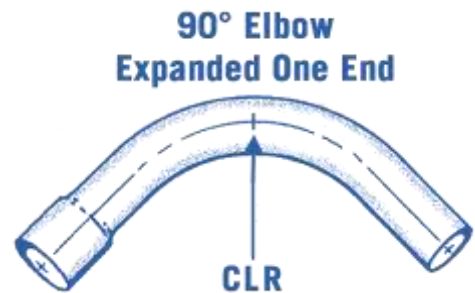


ROUND STEEL ELBOWS

| 180° ELBOWS | | |
|--------------------|--------------------------|------------|
| PART # | DESCRIPTION | CLR |
| LR25180 | 2-1/2" O.D. Long Radius | 10" |
| SR25180 | 2-1/2" O.D. Short Radius | 5" |
| TR25180 | 2-1/2" O.D. Tight Radius | 2-1/2" |
| LR225180 | 2-1/4" O.D. Long Radius | 5-1/2" |
| SR225180 | 2-1/4" O.D. Short Radius | 4" |
| TR225180 | 2-1/4" O.D. Tight Radius | 3" |
| LR20180 | 2" O.D. Long Radius | 6" |
| SR20180 | 2" O.D. Short Radius | 4" |
| TR20180 | 2" O.D. Tight Radius | 3" |
| LR187180 | 1-7/8" O.D. Long Radius | 4-1/2" |
| SR187180 | 1-7/8" O.D. Short Radius | 4" |
| TR187180 | 1-7/8" O.D. Tight Radius | 3" |
| LR175180 | 1-3/4" O.D. Long Radius | 4-1/2" |
| SR175180 | 1-3/4" O.D. Short Radius | 3-1/2" |
| TR175180 | 1-3/4" O.D. Tight Radius | 2-1/2" |
| LR15180 | 1-1/2" O.D. Long Radius | 4" |
| SR15180 | 1-1/2" O.D. Short Radius | 3-1/2" |
| TR15180 | 1-1/2" O.D. Tight Radius | 2-1/2" |



| 90° ELBOWS | | |
|-------------------|---|------------|
| PART # | DESCRIPTION | CLR |
| LR4090E | 4" O.D. Long Radius – Expanded One End | 10" |
| SR4090E | 4" O.D. Short Radius – Expanded One End | 6" |
| LR3590E | 3-1/2" O.D. Long Radius – Expanded One End | 9" |
| SR3590E | 3-1/2" O.D. Short Radius – Expanded One End | 5-1/4" |
| LR3090E | 3" O.D. Long Radius – Expanded One End | 6" |
| SR3090E | 3" O.D. Short Radius – Expanded One End | 4-1/2" |
| LR2590E | 2-1/2" O.D. Long Radius – Expanded One End | 10" |
| SR2590E | 2-1/2" O.D. Short Radius – Expanded One End | 5" |
| TR2590 | 2-1/2" O.D. Tight Radius | 2-1/2" |
| LR22590 | 2-1/4" O.D. Long Radius | 5-1/2" |
| SR22590 | 2-1/4" O.D. Short Radius | 4" |
| TR22590 | 2-1/4" O.D. Tight Radius | 3" |
| LR2090 | 2" O.D. Long Radius | 6" |
| SR2090 | 2" O.D. Short Radius | 4" |
| TR2090 | 2" O.D. Tight Radius | 3" |



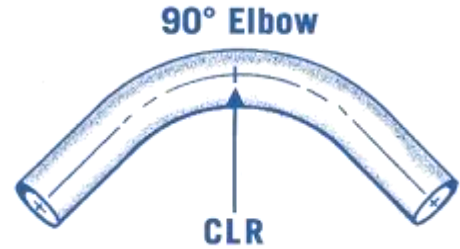
ALL ELBOWS ARE MANUFACTURED FROM FULLY WELDABLE .065" WALL (16 GA) MILD STEEL ROUND TUBE
 BENDS ON SHORT RADIUS (SR) ELBOWS WILL NEST INSIDE BENDS ON LONG RADIUS (LR) ELBOWS
 ELBOWS WITH EXPANDED ENDS MAY ALSO BE AVAILABLE WITHOUT EXPANDED ENDS (PART NO'S ENDING IN "E")
 MAY ALSO BE AVAILABLE IN .065" WALL (16 GA.) STAINLESS STEEL OR ALUMINIZED STEEL
 NO PART IS GUARANTEED TO BE IN STOCK



ROUND STEEL ELBOWS

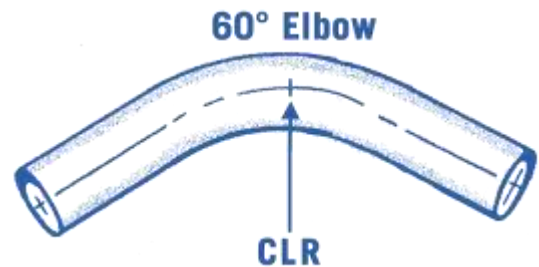
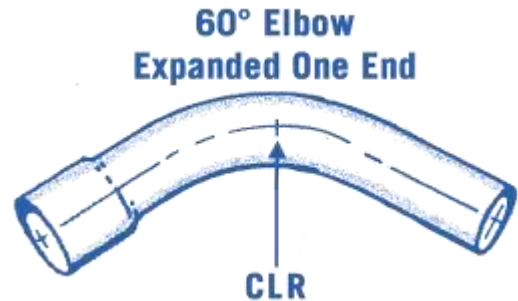
90° ELBOWS cont.

| PART # | DESCRIPTION | CLR |
|---------|--------------------------|--------|
| LR18790 | 1-7/8" O.D. Long Radius | 4-1/2" |
| SR18790 | 1-7/8" O.D. Short Radius | 4" |
| TR18790 | 1-7/8" O.D. Tight Radius | 3" |
| LR17590 | 1-3/4" O.D. Long Radius | 4-1/2" |
| SR17590 | 1-3/4" O.D. Short Radius | 3-1/2" |
| TR17590 | 1-3/4" O.D. Tight Radius | 2-1/2" |
| LR16390 | 1-5/8" O.D. Long Radius | 4-3/8" |
| SR16390 | 1-5/8" O.D. Short Radius | 4" |
| TR16390 | 1-5/8" O.D. Tight Radius | 2-1/2" |
| LR1590 | 1-1/2" O.D. Long Radius | 4" |
| SR1590 | 1-1/2" O.D. Short Radius | 3-1/2" |
| TR1590 | 1-1/2" O.D. Tight Radius | 2-1/2" |



60° ELBOWS

| PART # | DESCRIPTION | CLR |
|---------|---|--------|
| LR4060E | 4" O.D. Long Radius – Expanded One End | 10" |
| SR4060E | 4" O.D. Short Radius – Expanded One End | 6" |
| LR3560E | 3-1/2" O.D. Long Radius – Expanded One End | 9" |
| SR3560E | 3-1/2" O.D. Short Radius – Expanded One End | 5-1/4" |
| LR3060E | 3" O.D. Long Radius – Expanded One End | 6" |
| SR3060E | 3" O.D. Short Radius – Expanded One End | 4-1/2" |
| LR2560E | 2-1/2" O.D. Long Radius – Expanded One End | 10" |
| SR2560E | 2-1/2" O.D. Short Radius – Expanded One End | 5" |
| TR2560 | 2-1/2" O.D. Tight Radius | 2-1/2" |
| LR22560 | 2-1/4" O.D. Long Radius | 5-1/2" |
| SR22560 | 2-1/4" O.D. Short Radius | 4" |
| TR22560 | 2-1/4" O.D. Tight Radius | 3" |
| LR2060 | 2" O.D. Long Radius | 6" |
| SR2060 | 2" O.D. Short Radius | 4" |
| TR2060 | 2" O.D. Tight Radius | 3" |
| LR18760 | 1-7/8" O.D. Long Radius | 4-1/2" |
| SR18760 | 1-7/8" O.D. Short Radius | 4" |
| TR18760 | 1-7/8" O.D. Tight Radius | 3" |
| LR17560 | 1-3/4" O.D. Long Radius | 4-1/2" |
| SR17560 | 1-3/4" O.D. Short Radius | 3-1/2" |
| TR17560 | 1-3/4" O.D. Tight Radius | 2-1/2" |



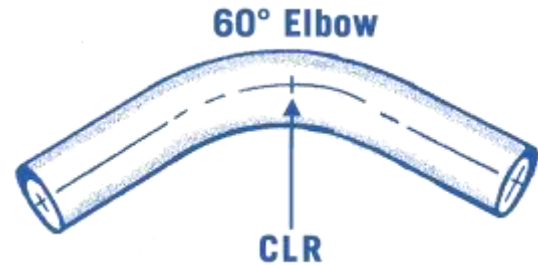
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 ELBOWS WITH EXPANDED ENDS MAY ALSO BE AVAILABLE WITHOUT EXPANDED ENDS (PART NO'S ENDING IN "E")
 MAY ALSO BE AVAILABLE IN .065" WALL (16 GA.) STAINLESS STEEL OR ALUMINIZED STEEL
 NO PART IS GUARANTEED TO BE IN STOCK



ROUND STEEL ELBOWS

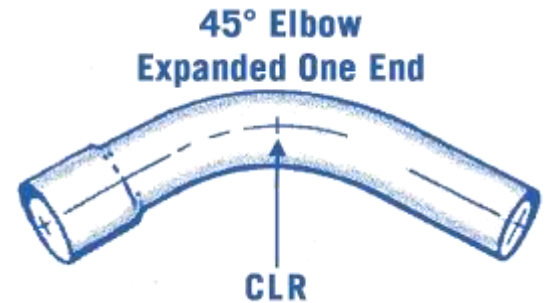
60° ELBOWS cont.

| PART # | DESCRIPTION | CLR |
|---------|--------------------------|--------|
| LR16360 | 1-5/8" O.D. Long Radius | 2-1/2" |
| SR16360 | 1-5/8" O.D. Short Radius | 4-3/8" |
| TR16360 | 1-5/8" O.D. Tight Radius | 4" |
| LR1560 | 1-1/2" O.D. Long Radius | 4" |
| SR1560 | 1-1/2" O.D. Short Radius | 3-1/2" |
| TR1560 | 1-1/2" O.D. Tight Radius | 2-1/2" |



45° ELBOWS

| PART # | DESCRIPTION | CLR |
|---------|---|--------|
| LR4045E | 4" O.D. Long Radius – Expanded One End | 10" |
| SR4045E | 4" O.D. Short Radius – Expanded One End | 6" |
| LR3545E | 3-1/2" O.D. Long Radius – Expanded One End | 9" |
| SR3545E | 3-1/2" O.D. Short Radius – Expanded One End | 5-1/4" |
| LR3045E | 3" O.D. Long Radius – Expanded One End | 6" |
| SR3045E | 3" O.D. Short Radius – Expanded One End | 4-1/2" |
| LR2545E | 2-1/2" O.D. Long Radius – Expanded One End | 10" |
| SR2545E | 2-1/2" O.D. Short Radius – Expanded One End | 5" |
| TR2545 | 2-1/2" O.D. Tight Radius | 2-1/2" |
| LR22545 | 2-1/4" O.D. Long Radius | 5-1/2" |
| SR22545 | 2-1/4" O.D. Short Radius | 4" |
| TR22545 | 2-1/4" O.D. Tight Radius | 3" |
| LR2045 | 2" O.D. Long Radius | 6" |
| SR2045 | 2" O.D. Short Radius | 4" |
| TR2045 | 2" O.D. Tight Radius | 3" |
| LR18745 | 1-7/8" O.D. Long Radius | 4-1/2" |
| SR18745 | 1-7/8" O.D. Short Radius | 4" |
| TR18745 | 1-7/8" O.D. Tight Radius | 3" |
| LR17545 | 1-3/4" O.D. Long Radius | 4-1/2" |
| SR17545 | 1-3/4" O.D. Short Radius | 3-1/2" |
| TR17545 | 1-3/4" O.D. Tight Radius | 2-1/2" |
| LR16345 | 1-5/8" O.D. Long Radius | 4-3/8" |
| SR16345 | 1-5/8" O.D. Short Radius | 4" |
| TR16345 | 1-5/8" O.D. Tight Radius | 2-1/2" |
| LR1545 | 1-1/2" O.D. Long Radius | 4" |
| SR1545 | 1-1/2" O.D. Short Radius | 3-1/2" |
| TR1545 | 1-1/2" O.D. Tight Radius | 2-1/2" |

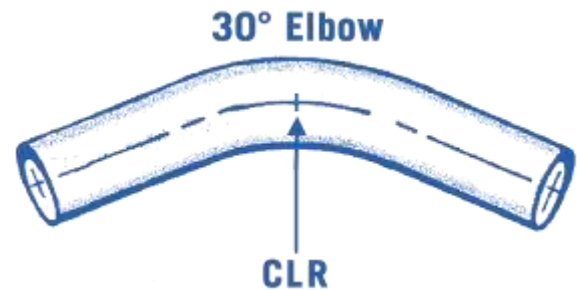
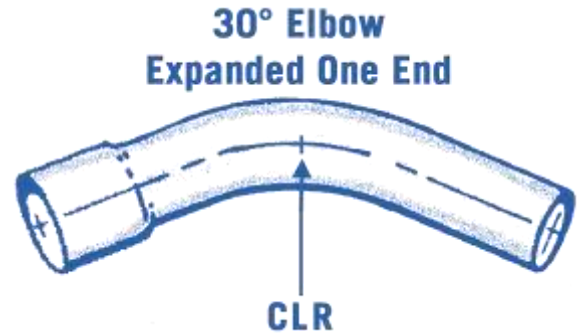


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 MAY ALSO BE AVAILABLE IN .065" WALL (16 GA.) STAINLESS STEEL OR ALUMINIZED STEEL
 NO PART IS GUARANTEED TO BE IN STOCK



ROUND STEEL ELBOWS

| 30° ELBOWS | | |
|-------------------|---|------------|
| PART # | DESCRIPTION | CLR |
| LR4030E | 4" O.D. Long Radius – Expanded One End | 10" |
| SR4030E | 4" O.D. Short Radius – Expanded One End | 6" |
| LR3530E | 3-1/2" O.D. Long Radius – Expanded One End | 9" |
| SR3530E | 3-1/2" O.D. Short Radius – Expanded One End | 5-1/4" |
| LR3030E | 3" O.D. Long Radius – Expanded One End | 6" |
| SR3030E | 3" O.D. Short Radius – Expanded One End | 4-1/2" |
| LR2530E | 2-1/2" O.D. Long Radius – Expanded One End | 10" |
| SR2530E | 2-1/2" O.D. Short Radius – Expanded One End | 5" |
| TR2530 | 2-1/2" O.D. Tight Radius | 2-1/2" |
| LR22530 | 2-1/4" O.D. Long Radius | 5-1/2" |
| SR22530 | 2-1/4" O.D. Short Radius | 4" |
| TR22530 | 2-1/4" O.D. Tight Radius | 3" |
| LR2030 | 2" O.D. Long Radius | 6" |
| SR2030 | 2" O.D. Short Radius | 4" |
| TR2030 | 2" O.D. Tight Radius | 3" |
| LR18730 | 1-7/8" O.D. Long Radius | 4-1/2" |
| SR18730 | 1-7/8" O.D. Short Radius | 4" |
| TR18730 | 1-7/8" O.D. Tight Radius | 3" |
| LR17530 | 1-3/4" O.D. Long Radius | 4-1/2" |
| SR17530 | 1-3/4" O.D. Short Radius | 3-1/2" |
| TR17530 | 1-3/4" O.D. Tight Radius | 2-1/2" |
| LR16330 | 1-5/8" O.D. Long Radius | 4-3/8" |
| SR16330 | 1-5/8" O.D. Short Radius | 4" |
| TR16330 | 1-5/8" O.D. Tight Radius | 2-1/2" |
| LR1530 | 1-1/2" O.D. Long Radius | 4" |
| SR1530 | 1-1/2" O.D. Short Radius | 3-1/2" |
| TR1530 | 1-1/2" O.D. Tight Radius | 2-1/2" |

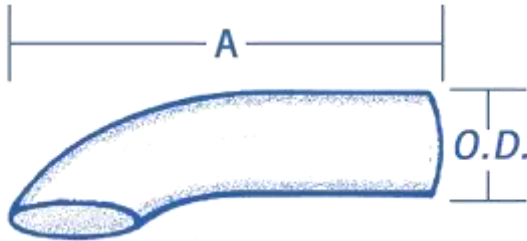


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 NO PART IS GUARANTEED TO BE IN STOCK

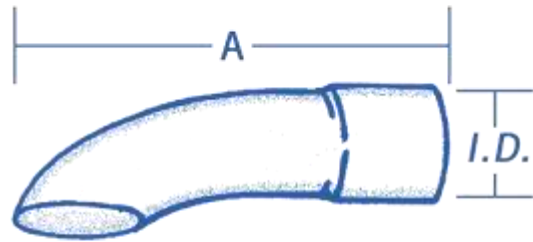
TURNOUT PIPES

| TURNOUT PIPES | | | |
|----------------------|--------------------------|--------|-----|
| PART # | DESCRIPTION | O.D. | A |
| TP4012 | 4" O.D. Turnout Pipe | 4" | 11" |
| TP3512 | 3-1/2" O.D. Turnout Pipe | 3-1/2" | 13" |
| TP3012 | 3" O.D. Turnout Pipe | 3" | 11" |

| EXPANDED INLET TURNOUT PIPE | | | |
|------------------------------------|---|--------|-----|
| PART # | DESCRIPTION | I.D. | A |
| TP4012E | 4" O.D. Turnout Pipe – Expanded Inlet | 4" | 11" |
| TP3512E | 3-1/2" O.D. Turnout Pipe – Expanded Inlet | 3-1/2" | 13" |
| TP3012E | 3" O.D. Turnout Pipe – Expanded Inlet | 3" | 11" |



Turnout Pipe

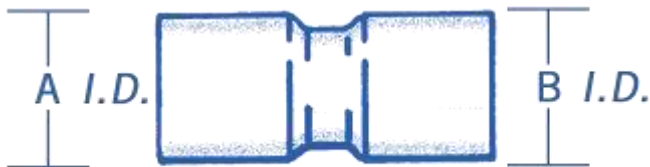


**Turnout Pipe
Expanded One End**

ROUND COUPLERS

| ROUND COUPLERS EXPANDED BOTH ENDS | | | |
|--|--------------------------------|--------|--------|
| PART # | DESCRIPTION | A | B |
| C35EE | 3-1/2" O.D. Expanded Both Ends | 3-1/2" | 3-1/2" |
| C30EE | 3" O.D. Expanded Both Ends | 3" | 3" |
| C25EE | 2-1/2" O.D. Expanded Both Ends | 2-1/2" | 2-1/2" |

| ROUND COUPLERS EXPANDED ONE END | | | |
|--|------------------------------|--------|--------|
| PART # | DESCRIPTION | A | B |
| C35E | 3-1/2" O.D. Expanded One End | 3-1/2" | 3-1/2" |
| C30E | 3" O.D. Expanded One End | 3" | 3" |
| C25E | 2-1/2" O.D. Expanded One End | 2-1/2" | 2-1/2" |



**Coupler
Expanded Both Ends**



**Coupler
Expanded One End**

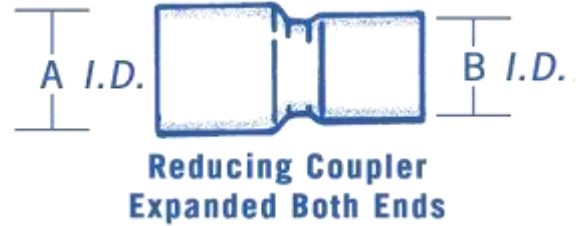
ALL ADAPTERS, COUPLERS AND TURNOUT PIPES ARE MANUFACTURED FROM FULLY WELDABLE .065" WALL (16 GA) MILD STEEL ROUND TUBE
MAY ALSO BE AVAILABLE IN .065" WALL (16 GA.) STAINLESS STEEL OR ALUMINIZED STEEL

NO PART IS GUARANTEED TO BE IN STOCK



REDUCING COUPLERS

| REDUCING COUPLERS | | | |
|--------------------------|--|----------|----------|
| PART # | DESCRIPTION | A | B |
| RC40E35E | 4" Expanded End To 3-1/2" Expanded End | 4" | 3-1/2" |
| RC35E30E | 3-1/2" Expanded End To 3" Expanded End | 3-1/2" | 3" |
| RC30E25E | 3" Expanded End To 2-1/2" Expanded End | 3" | 2-1/2" |
| RC25E20E | 2-1/2" Expanded End To 2" Expanded End | 2-1/2" | 2" |
| RC20E17E | 2" Expanded End To 1-3/4" Expanded End | 2" | 1-3/4" |



ADAPTER COUPLERS

| ADAPTER COUPLERS EXPANDED LARGE END | | | |
|--|---------------------------|----------|----------|
| PART # | DESCRIPTION | A | B |
| AC40E35 | 4" Expanded End To 3-1/2" | 4" | 3-1/2" |
| AC35E30 | 3-1/2" Expanded End To 3" | 3-1/2" | 3" |
| TA30E25 | 3" Expanded End To 2-1/2" | 3" | 2-1/2" |
| TA25E20 | 2-1/2" Expanded End To 2" | 2-1/2" | 2" |
| TA20E17 | 2" Expanded End To 1-3/4" | 2" | 1-3/4" |



| ADAPTER COUPLERS EXPANDED SMALL END | | | |
|--|---------------------------|----------|----------|
| PART # | DESCRIPTION | A | B |
| AC4035E | 4" to 3-1/2" Expanded End | 4" | 3-1/2" |
| AC3530E | 3-1/2" to 3" Expanded End | 3-1/2" | 3" |
| TA3025E | 3" to 2-1/2" Expanded End | 3" | 2-1/2" |
| TA2520E | 2-1/2" to 2" Expanded End | 2-1/2" | 2" |
| TA2017E | 2" to 1-3/4 Expanded End | 2" | 1-3/4" |



| ADAPTER COUPLERS NO EXPANSIONS | | | |
|---------------------------------------|--------------------|----------|----------|
| PART # | DESCRIPTION | A | B |
| AC4035 | 4" To 3-1/2" | 4" | 3-1/2" |
| AC3530 | 3-1/2" To 3" | 3-1/2" | 3" |
| TA3025 | 3" To 2-1/2" | 3" | 2-1/2" |
| TA2520 | 2-1/2" To 2" | 2-1/2" | 2" |
| TA2017 | 2" To 1-3/4" | 2" | 1-3/4" |



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NO PART IS GUARANTEED TO BE IN STOCK



STRAIGHT ROUND SECTIONS

| STRAIGHT ROUND SECTIONS | |
|-------------------------|------------------------|
| PART # | DESCRIPTION |
| P4096 | 4" O.D. X 96" Long |
| P4060 | 4" O.D. X 60" Long |
| P4048 | 4" O.D. X 48" Long |
| P4036 | 4" O.D. X 36" Long |
| P4024 | 4" O.D. X 24" Long |
| P4012 | 4" O.D. X 12" Long |
| P3596 | 3-1/2" O.D. X 96" Long |
| P3560 | 3-1/2" O.D. X 60" Long |
| P3548 | 3-1/2" O.D. X 48" Long |
| P3536 | 3-1/2" O.D. X 36" Long |
| P3524 | 3-1/2" O.D. X 24" Long |
| P3512 | 3-1/2" O.D. X 12" Long |
| P3096 | 3" O.D. X 96" Long |
| P3060 | 3" O.D. X 60" Long |
| P3048 | 3" O.D. X 48" Long |
| P3036 | 3" O.D. X 36" Long |
| P3024 | 3" O.D. X 24" Long |
| P3012 | 3" O.D. X 12" Long |
| P2596 | 2-1/2" O.D. X 96" Long |
| P2560 | 2-1/2" O.D. X 60" Long |
| P2548 | 2-1/2" O.D. X 48" Long |
| P2536 | 2-1/2" O.D. X 36" Long |
| P2524 | 2-1/2" O.D. X 24" Long |
| P2512 | 2-1/2" O.D. X 12" Long |

| STRAIGHT ROUND SECTIONS | |
|-------------------------|------------------------|
| PART# | DESCRIPTION |
| P2296 | 2-1/4" O.D. X 96" Long |
| P2260 | 2-1/4" O.D. X 60" Long |
| P2248 | 2-1/4" O.D. X 48" Long |
| P2236 | 2-1/4" O.D. X 36" Long |
| P2224 | 2-1/4" O.D. X 24" Long |
| P2212 | 2-1/4" O.D. X 12" Long |
| P2096 | 2" O.D. X 96" Long |
| P2060 | 2" O.D. X 60" Long |
| P2048 | 2" O.D. X 48" Long |
| P2036 | 2" O.D. X 36" Long |
| P2024 | 2" O.D. X 24" Long |
| P2012 | 2" O.D. X 12" Long |
| P1796 | 1-3/4" O.D. X 96" Long |
| P1760 | 1-3/4" O.D. X 60" Long |
| P1748 | 1-3/4" O.D. X 48" Long |
| P1736 | 1-3/4" O.D. X 36" Long |
| P1724 | 1-3/4" O.D. X 24" Long |
| P1712 | 1-3/4" O.D. X 12" Long |
| P1596 | 1-1/2" O.D. X 96" Long |
| P1560 | 1-1/2" O.D. X 60" Long |
| P1548 | 1-1/2" O.D. X 48" Long |
| P1536 | 1-1/2" O.D. X 36" Long |
| P1524 | 1-1/2" O.D. X 24" Long |
| P1512 | 1-1/2" O.D. X 12" Long |

ALL STRAIGHT ROUND SECTIONS ARE FULLY WELDABLE .065" WALL (16 GA) MILD STEEL ROUND TUBES

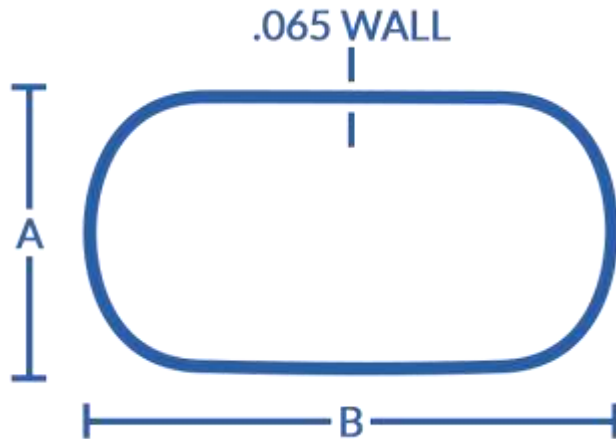
STRAIGHT ROUND SECTIONS MAY ALSO BE AVAIALBE WITH ONE END EXPANDED

MAY ALSO BE AVAILABLE IN .065" WALL (16 GA.) STAINLESS STEEL OR ALUMINIZED STEEL

NO PART IS GUARANTEED TO BE IN STOCK



OVAL TUBES



| OVAL TUBE DIMENSIONS | | |
|----------------------|--------|---------|
| SIZE | A | B |
| 3" OVAL | 2-1/8" | 3-7/16" |
| 3-1/2" OVAL | 2-1/4" | 4-3/16" |
| 4" OVAL | 2-3/8" | 4-7/8" |

STRAIGHT OVAL SECTIONS

| STRAIGHT OVAL SECTIONS | |
|------------------------|------------------------|
| PART # | DESCRIPTION |
| OP4096 | 4" OVAL X 96" Long |
| OP4060 | 4" OVAL X 60" Long |
| OP4048 | 4" OVAL X 48" Long |
| OP4036 | 4" OVAL X 36" Long |
| OP4024 | 4" OVAL X 24" Long |
| OP3596 | 3-1/2" OVAL X 96" Long |
| OP3560 | 3-1/2" OVAL X 60" Long |
| OP3548 | 3-1/2" OVAL X 48" Long |
| OP3536 | 3-1/2" OVAL X 36" Long |
| OP3524 | 3-1/2" OVAL X 24" Long |
| OP3096 | 3" OVAL X 96" Long |
| OP3060 | 3" OVAL X 60" Long |
| OP3048 | 3" OVAL X 48" Long |
| OP3036 | 3" OVAL X 36" Long |
| OP3024 | 3" OVAL X 24" Long |

ALL OVAL TUBES ARE MANUFACTURED FROM FULLY WELDABLE .065" WALL (16 GA.) MILD STEEL TUBE

MAY ALSO BE AVAILABLE IN .065" WALL (16 GA.) STAINLESS STEEL OR ALUMINIZED STEEL

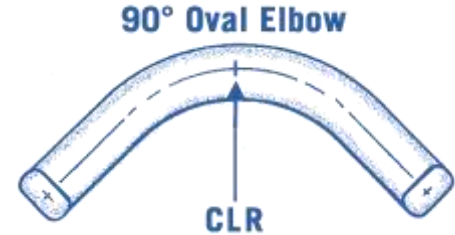
STRAIGHT OVAL SECTIONS MAY ALSO BE AVAILABLE WITH ONE END EXPANDED

NO PART IS GUARANTEED TO BE IN STOCK

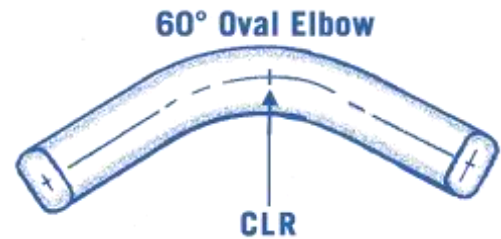


OVAL ELBOWS

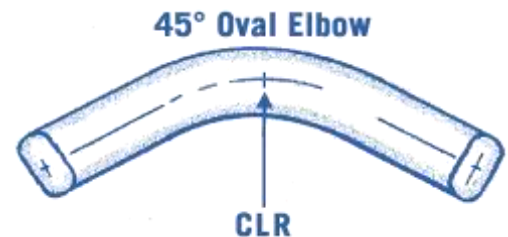
| 90° ELBOWS | | |
|-------------------|--------------------------|------------|
| PART # | DESCRIPTION | CLR |
| OSR4090 | 4" OVAL Short Radius | 6" |
| OLR3590 | 3-1/2" OVAL Long Radius | 9" |
| OSR3590 | 3-1/2" OVAL Short Radius | 5-1/4" |
| OLR3090 | 3" OVAL Long Radius | 6" |
| OSR3090 | 3" OVAL Short Radius | 4-1/2" |



| 60° ELBOWS | | |
|-------------------|--|------------|
| PART # | DESCRIPTION | CLR |
| OSR4060 | 4" OVAL Short Radius | 6" |
| OLR3560 | 3-1/2" OVAL Long Radius | 9" |
| OSR3560 | 3-1/2" OVAL Short Radius | 5-1/4" |
| OP3536LR60 | 3-1/2" OVAL Long Radius - 24" OVAL Long Leg | 9" |
| OP3536SR60 | 3-1/2" OVAL Short Radius - 24" OVAL Long Leg | 5-1/4" |
| OLR3060 | 3" OVAL Long Radius | 6" |
| OSR3060 | 3" OVAL Short Radius | 4-1/2" |
| OP3036SR60 | 3" OVAL Long Radius - 24" OVAL Long Leg | 6" |
| OP3036LR60 | 3" OVAL Short Radius - 24" OVAL Long Leg | 4-1/2" |



| 45° ELBOWS | | |
|-------------------|--------------------------|------------|
| PART # | DESCRIPTION | CLR |
| OSR4045 | 4" OVAL Short Radius | 6" |
| OLR3545 | 3-1/2" OVAL Long Radius | 9" |
| OSR3545 | 3-1/2" OVAL Short Radius | 5-1/4" |
| OLR3045 | 3" OVAL Long Radius | 6" |
| OSR3045 | 3" OVAL Short Radius | 4-1/2" |



| 30° ELBOWS | | |
|-------------------|--------------------------|------------|
| PART # | DESCRIPTION | CLR |
| OSR4030 | 4" OVAL Short Radius | 6" |
| OLR3530 | 3-1/2" OVAL Long Radius | 9" |
| OSR3530 | 3-1/2" OVAL Short Radius | 5-1/4" |
| OLR3030 | 3" OVAL Long Radius | 6" |
| OSR3030 | 3" OVAL Short Radius | 4-1/2" |



ALL OVAL ELBOWS ARE MANUFACTURED FROM FULLY WELDABLE .065" WALL (16 GA.) MILD STEEL TUBE
 BENDS ON SHORT RADIUS (SR) ELBOWS WILL NEST INSIDE BENDS ON LONG RADIUS (LR) ELBOWS
 MAY ALSO BE AVAILABLE IN .065" WALL (16 GA.) STAINLESS STEEL OR ALUMINIZED STEEL
 NO PART IS GUARANTEED TO BE IN STOCK



3" OVAL E-BENDS

180° E-BEND

| PART # | DESCRIPTION | CLR |
|-----------|-----------------------------|-----|
| OSRE30180 | 3" OVAL Short Radius E-Bend | 5" |

135° E-BEND

| PART # | DESCRIPTION | CLR |
|-----------|-----------------------------|-----|
| OSRE30135 | 3" OVAL Short Radius E-Bend | 5" |

90° E-BEND

| PART # | DESCRIPTION | CLR |
|----------|-----------------------------|-----|
| OSRE3090 | 3" OVAL Short Radius E-Bend | 5" |

60° E-BEND

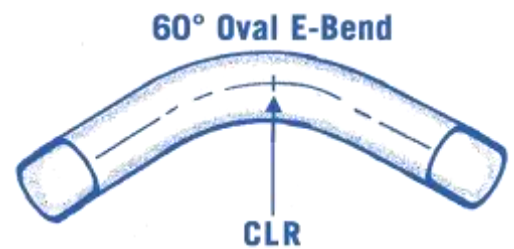
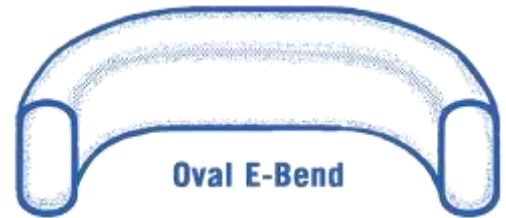
| PART # | DESCRIPTION | CLR |
|----------|-----------------------------|-----|
| OSRE3060 | 3" OVAL Short Radius E-Bend | 5" |

45° E-BEND

| PART # | DESCRIPTION | CLR |
|----------|-----------------------------|-----|
| OSRE3045 | 3" OVAL Short Radius E-Bend | 5" |

30° E-BEND

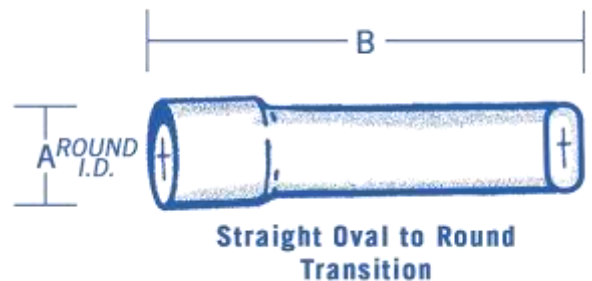
| PART # | DESCRIPTION | CLR |
|----------|-----------------------------|-----|
| OSRE3030 | 3" OVAL Short Radius E-Bend | 5" |



OVAL TRANSITIONS

STRAIGHT OVAL TO ROUND TRANSITIONS

| PART # | DESCRIPTION | A | B |
|----------|---|--------|-----|
| OTP4036E | 4" OVAL to Round Exp. Transition X 36" Long | 4" | 36" |
| OTP4024E | 4" OVAL to Round Exp. Transition X 24" Long | 4" | 24" |
| OTP4012E | 4" OVAL to Round Exp. Transition X 12" Long | 4" | 12" |
| OTP3536E | 3-1/2" OVAL to Round Exp. Transition X 36" Long | 3-1/2" | 36" |
| OTP3524E | 3-1/2" OVAL to Round Exp. Transition X 24" Long | 3-1/2" | 24" |
| OTP3512E | 3-1/2" OVAL to Round Exp. Transition X 12" Long | 3-1/2" | 12" |
| OTP3036E | 3" OVAL to Round Exp. Transition X 36" Long | 3" | 36" |
| OTP3024E | 3" OVAL to Round Exp. Transition X 24" Long | 3" | 24" |
| OTP3012E | 3" OVAL to Round Exp. Transition X 12" Long | 3" | 12" |

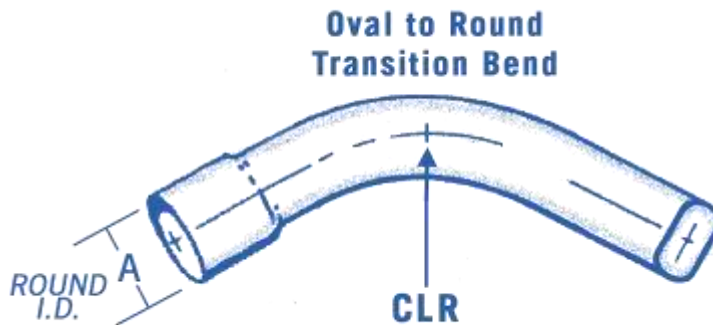


ALL OVAL TRANSITIONS AND ADAPTERS ARE MANUFACTURED FROM FULLY WELDABLE .065" WALL (16 GA.) MILD STEEL TUBE
MAY ALSO AVAILABLE IN .065" WALL (16 GA.) STAINLESS STEEL OR ALUMINIZED STEEL
NO PART IS GUARANTEED TO BE IN STOCK



OVAL TRANSITIONS

| OVAL TO ROUND TRANSITION BENDS | | | |
|---------------------------------------|--|------------|----------|
| PART # | DESCRIPTION | CLR | A |
| OSR3590-35E | 3-1/2" OVAL Short Radius 90° Bend - Round Leg Expanded | 5-1/4" | 3-1/2" |
| OSR3560-35E | 3-1/2" OVAL Short Radius 60° Bend - Round Leg Expanded | 5-1/4" | 3-1/2" |
| OSR3545-35E | 3-1/2" OVAL Short Radius 45° Bend - Round Leg Expanded | 5-1/4" | 3-1/2" |
| OSR3530-35E | 3-1/2" OVAL Short Radius 30° Bend - Round Leg Expanded | 5-1/4" | 3-1/2" |



OVAL ADAPTERS

| OVAL ADAPTER | | | |
|---------------------|------------------------------|----------|----------|
| PART # | DESCRIPTION | A | B |
| OP35E | 3-1/2" Oval Expanded One End | 3-1/2" | 3-1/2" |



**Oval Adapter
Expanded One End**

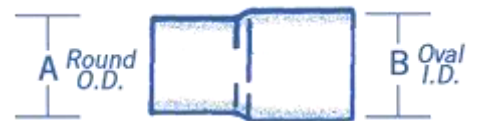
| ROUND TO OVAL ADAPTER | | | |
|------------------------------|---|----------|----------|
| PART # | DESCRIPTION | A | B |
| ROA25E30 | 2-1/2" Round Expanded to 3" Oval | 2-1/2" | 3" |
| ROA2530E | 2-1/2" Round to 3" Oval Expanded | 2-1/2" | 3" |
| ROA25E30E | 2-1/2" Round Expanded to 3" Oval Expanded | 2-1/2" | 3" |
| ROA30E35 | 3" Round Expanded To 3-1/2" Oval | 3 | 3-1/2" |
| ROA35E40 | 3-1/2" Round Expanded To 4" Oval | 3-1/2" | 4" |
| ROA25E30 | 2-1/2" Round Expanded to 3" Oval | 2-1/2" | 3" |



**Round to Oval Adapter
Expanded Both Ends**



**Round to Oval Adapter
Round End Expanded**



**Round to Oval Adapter
Oval End Expanded**

ALL OVAL TRANSITIONS AND ADAPTERS ARE MANUFACTURED FROM FULLY WELDABLE .065" WALL (16 GA.) MILD STEEL TUBE

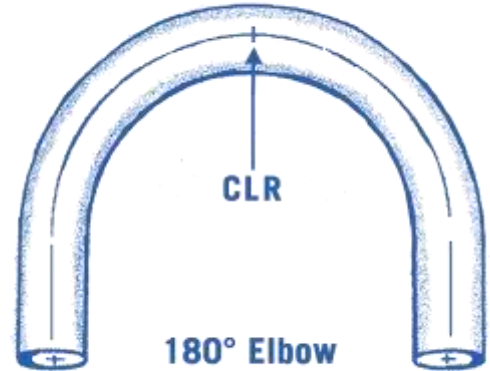
MAY ALSO AVAILABLE IN .065" WALL (16 GA.) STAINLESS STEEL OR ALUMINIZED STEEL

NO PART IS GUARANTEED TO BE IN STOCK

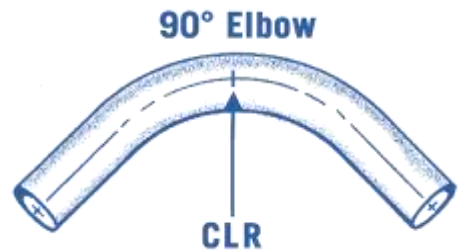


ALUMINUM ELBOWS

| 180° ELBOWS | | |
|--------------------|---------------------|------------|
| PART # | DESCRIPTION | CLR |
| ALR30180 | 3" Long Radius | 6" |
| ASR30180 | 3" Short Radius | 4-1/2" |
| ALR25180 | 2-1/2" Long Radius | 10" |
| ASR25180 | 2-1/2" Short Radius | 5" |
| ALR225180 | 2-1/4" Long Radius | 7" |
| ASR225180 | 2-1/4" Short Radius | 4" |
| ALR20180 | 2" Long Radius | 6" |
| ASR20180 | 2" Short Radius | 4" |
| ALR17180 | 1-3/4" Long Radius | 3-1/2" |
| ASR17180 | 1-3/4" Short Radius | 2-1/2" |
| ASR16180 | 1-5/8" Long Radius | 4-3/8" |
| ALR16180 | 1-5/8" Short Radius | 4" |
| ALR15180 | 1-1/2" Long Radius | 4" |
| ASR15180 | 1-1/2" Short Radius | 3-1/2" |
| ALR13180 | 1-3/8" Long Radius | 4-1/8" |
| ASR13180 | 1-3/8" Short Radius | 2-1/2" |
| ALR12180 | 1-1/4" Long Radius | 3-1/2" |
| ASR12180 | 1-1/4" Short Radius | 2-1/2" |
| ALR10180 | 1" Long Radius | 2-1/2" |
| ASR10180 | 1" Short Radius | 1-1/2" |
| ALR75180 | 3/4" Long Radius | 1-7/8" |
| ASR75180 | 3/4" Short Radius | 1" |



| 90° ELBOWS | | |
|-------------------|---------------------|------------|
| PART # | DESCRIPTION | CLR |
| ALR3090 | 3" Long Radius | 6" |
| ASR3090 | 3" Short Radius | 4-1/2" |
| ALR2590 | 2-1/2" Long Radius | 10" |
| ASR2590 | 2-1/2" Short Radius | 5" |
| ALR22590 | 2-1/4" Long Radius | 7" |
| ASR22590 | 2-1/4" Short Radius | 4" |
| ALR2090 | 2" Long Radius | 6" |
| ASR2090 | 2" Short Radius | 4" |
| ALR1790 | 1-3/4" Long Radius | 3-1/2" |
| ASR1790 | 1-3/4" Short Radius | 2-1/2" |
| ASR1690 | 1-5/8" Long Radius | 4-3/8" |
| ALR1690 | 1-5/8" Short Radius | 4" |
| ALR1590 | 1-1/2" Long Radius | 4" |
| ASR1590 | 1-1/2" Short Radius | 3-1/2" |
| ALR1390 | 1-3/8" Long Radius | 4-1/8" |
| ASR1390 | 1-3/8" Short Radius | 2-1/2" |



ALL ALUMINUM ELBOWS ARE MANUFACTURED FROM .065" WALL (16 GA.) 6061-T6

BEADED ENDS MAY ALSO BE AVAILABLE

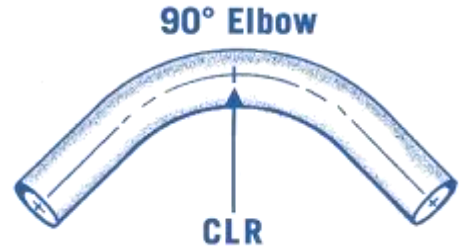
NO PART IS GUARANTEED TO BE IN STOCK



ALUMINUM ELBOWS

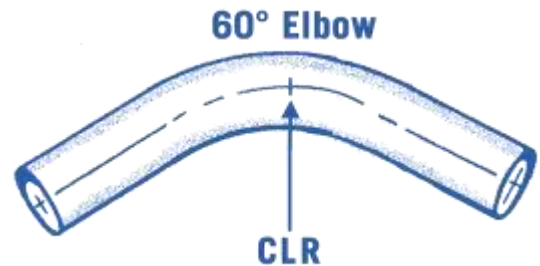
90° ELBOWS cont.

| PART # | DESCRIPTION | CLR |
|---------|---------------------|--------|
| ALR1290 | 1-1/4" Long Radius | 3-1/2" |
| ASR1290 | 1-1/4" Short Radius | 2-1/2" |
| ALR1090 | 1" Long Radius | 2-1/2" |
| ASR1090 | 1" Short Radius | 1-1/2" |
| ALR7590 | 3/4" Long Radius | 1-7/8" |
| ASR7590 | 3/4" Short Radius | 1" |



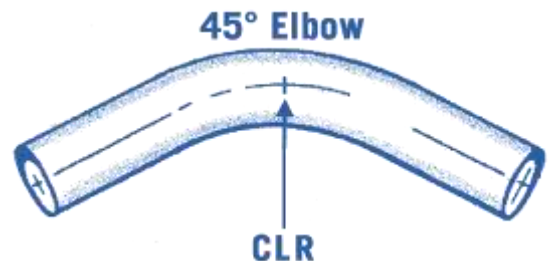
60° ELBOWS

| PART # | DESCRIPTION | CLR |
|----------|---------------------|--------|
| ALR3060 | 3" Long Radius | 6" |
| ASR3060 | 3" Short Radius | 4-1/2" |
| ALR2560 | 2-1/2" Long Radius | 10" |
| ASR2560 | 2-1/2" Short Radius | 5" |
| ALR22560 | 2-1/4" Long Radius | 7" |
| ASR22560 | 2-1/4" Short Radius | 4" |
| ALR2060 | 2" Long Radius | 6" |
| ASR2060 | 2" Short Radius | 4" |
| ALR1760 | 1-3/4" Long Radius | 3-1/2" |
| ASR1760 | 1-3/4" Short Radius | 2-1/2" |
| ASR1660 | 1-5/8" Long Radius | 4-3/8" |
| ALR1660 | 1-5/8" Short Radius | 4" |
| ALR1560 | 1-1/2" Long Radius | 4" |
| ASR1560 | 1-1/2" Short Radius | 3-1/2" |
| ALR1360 | 1-3/8" Long Radius | 4-1/8" |
| ASR1360 | 1-3/8" Short Radius | 2-1/2" |
| ALR1260 | 1-1/4" Long Radius | 3-1/2" |
| ASR1260 | 1-1/4" Short Radius | 2-1/2" |
| ALR1060 | 1" Long Radius | 2-1/2" |
| ASR1060 | 1" Short Radius | 1-1/2" |
| ALR7560 | 3/4" Long Radius | 1-7/8" |
| ASR7560 | 3/4" Short Radius | 1" |



45° ELBOWS

| PART # | DESCRIPTION | CLR |
|----------|---------------------|--------|
| ALR3045 | 3" Long Radius | 6" |
| ASR3045 | 3" Short Radius | 4-1/2" |
| ALR2545 | 2-1/2" Long Radius | 10" |
| ASR2545 | 2-1/2" Short Radius | 5" |
| ALR22545 | 2-1/4" Long Radius | 7" |
| ASR22545 | 2-1/4" Short Radius | 4" |



ALL ALUMINUM ELBOWS ARE MANUFACTURED FROM .065" WALL (16 GA.) 6061-T6
 BEADED ENDS MAY ALSO BE AVAILABLE
 NO PART IS GUARANTEED TO BE IN STOCK

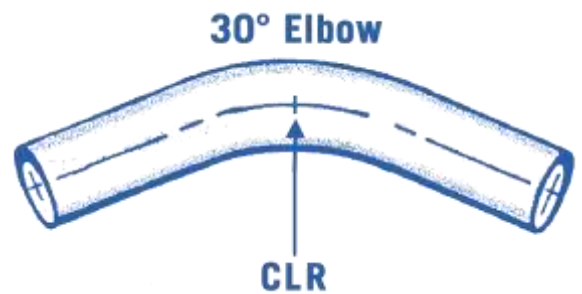


ALUMINUM ELBOWS

| 45° ELBOWS cont. | | |
|-------------------------|---------------------|------------|
| PART # | DESCRIPTION | CLR |
| ALR2045 | 2" Long Radius | 6" |
| ASR2045 | 2" Short Radius | 4" |
| ALR1745 | 1-3/4" Long Radius | 3-1/2" |
| ASR1745 | 1-3/4" Short Radius | 2-1/2" |
| ALR1645 | 1-5/8" Long Radius | 4-3/8" |
| ASR1645 | 1-5/8" Short Radius | 4" |
| ALR1545 | 1-1/2" Long Radius | 4" |
| ASR1545 | 1-1/2" Short Radius | 3-1/2" |
| ALR1345 | 1-3/8" Long Radius | 4-1/8" |
| ASR1345 | 1-3/8" Short Radius | 2-1/2" |
| ALR1245 | 1-1/4" Long Radius | 3-1/2" |
| ASR1245 | 1-1/4" Short Radius | 2-1/2" |
| ALR1045 | 1" Long Radius | 2-1/2" |
| ASR1045 | 1" Short Radius | 1-1/2" |
| ALR7545 | 3/4" Long Radius | 1-7/8" |
| ASR7545 | 3/4" Short Radius | 1" |



| 30° ELBOWS | | |
|-------------------|---------------------|------------|
| PART # | DESCRIPTION | CLR |
| ALR3030 | 3" Long Radius | 6" |
| ASR3030 | 3" Short Radius | 4-1/2" |
| ALR2530 | 2-1/2" Long Radius | 10" |
| ASR2530 | 2-1/2" Short Radius | 5" |
| ALR22530 | 2-1/4" Long Radius | 7" |
| ASR22530 | 2-1/4" Short Radius | 4" |
| ALR2030 | 2" Long Radius | 6" |
| ASR2030 | 2" Short Radius | 4" |
| ALR1730 | 1-3/4" Long Radius | 3-1/2" |
| ASR1730 | 1-3/4" Short Radius | 2-1/2" |
| ASR1630 | 1-5/8" Long Radius | 4-3/8" |
| ALR1630 | 1-5/8" Short Radius | 4" |
| ALR1530 | 1-1/2" Long Radius | 4" |
| ASR1530 | 1-1/2" Short Radius | 3-1/2" |
| ALR1330 | 1-3/8" Long Radius | 4-1/8" |
| ASR1330 | 1-3/8" Short Radius | 2-1/2" |
| ALR1230 | 1-1/4" Long Radius | 3-1/2" |
| ASR1230 | 1-1/4" Short Radius | 2-1/2" |
| ALR1030 | 1" Long Radius | 2-1/2" |
| ASR1030 | 1" Short Radius | 1-1/2" |
| ALR7530 | 3/4" Long Radius | 1-7/8" |
| ASR7530 | 3/4" Short Radius | 1" |



ALL ALUMINUM ELBOWS ARE MANUFACTURED FROM .065" WALL (16 GA.) 6061-T6

BEADED ENDS MAY ALSO BE AVAILABLE

NO PART IS GUARANTEED TO BE IN STOCK

CUSTOM AND CONTRACT TUBE BENDING

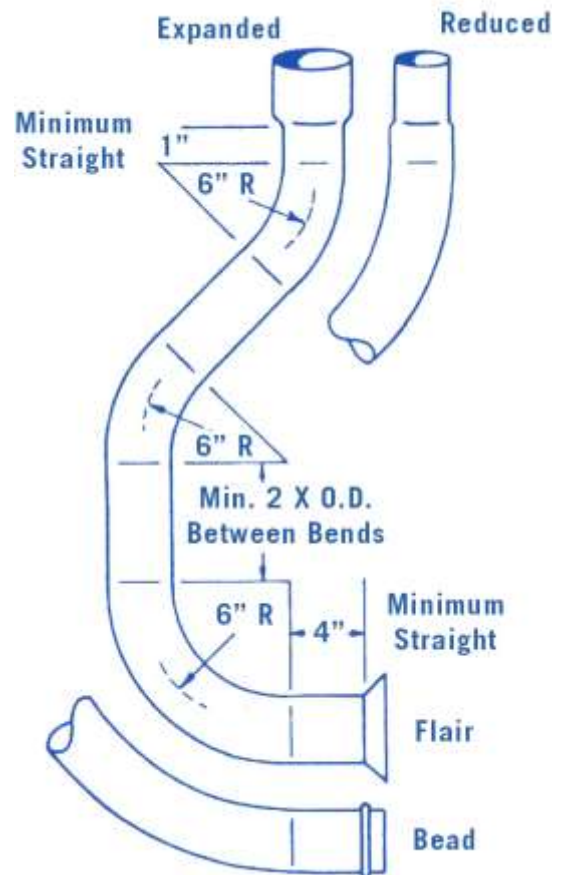
Boyce Industries created specialized set-up programs for the various tube bending protocols many years ago. These are designed to meet or exceed your requirements. Producing high quality components is just an email or phone call away.

Boyce is equipped to handle jobs from prototype through production and can supply both simple bends and completely formed and welded assemblies.

Our Production Shop inventories over 1,000 different bend-die combinations and has capacity to mandrel bend Aluminum, Brass, Mild Steel, Alloy Steel, and Stainless Steel Tubes. Our capabilities range from ½" to 5" O.D. Round Tubes and 1" to 4" Square and Rectangular Tubes in a variety of wall thicknesses. To supplement this, our Secondary Operations Department offers Miter Cutting, Expanding and Reducing, Notching, Drilling and Custom Welding.

DESIGN PROCEDURE FOR BENT TUBULAR PRODUCTS

1. Use bend radii of 1-1/2 x O.D. of tube or greater when design permits. Use existing tooling, if possible, to avoid unnecessary die costs. (EX: 1.50 times 2" O.D. = 3" bend radius.)
2. When possible, try to avoid bends that are too close together or "bends within bends." These designs require special tooling and will greatly increase piece part cost.
3. When possible, try to use the same bend radius on tube being designed to minimize production costs. Allow minimum of 2 x tube O.D. between bends for clamping. Check with Boyce for clamp length information.
4. Avoid expanded and flared ends too close to bend tangent(s). Allow 1" minimum on expanded or reduced ends and 4" minimum for flare, bead, or end finishing.
5. Bend radii smaller than 1-1/2 x tube O.D. will result in specialized tooling and material. Always use largest radius possible when designing bent parts to avoid premium bends.



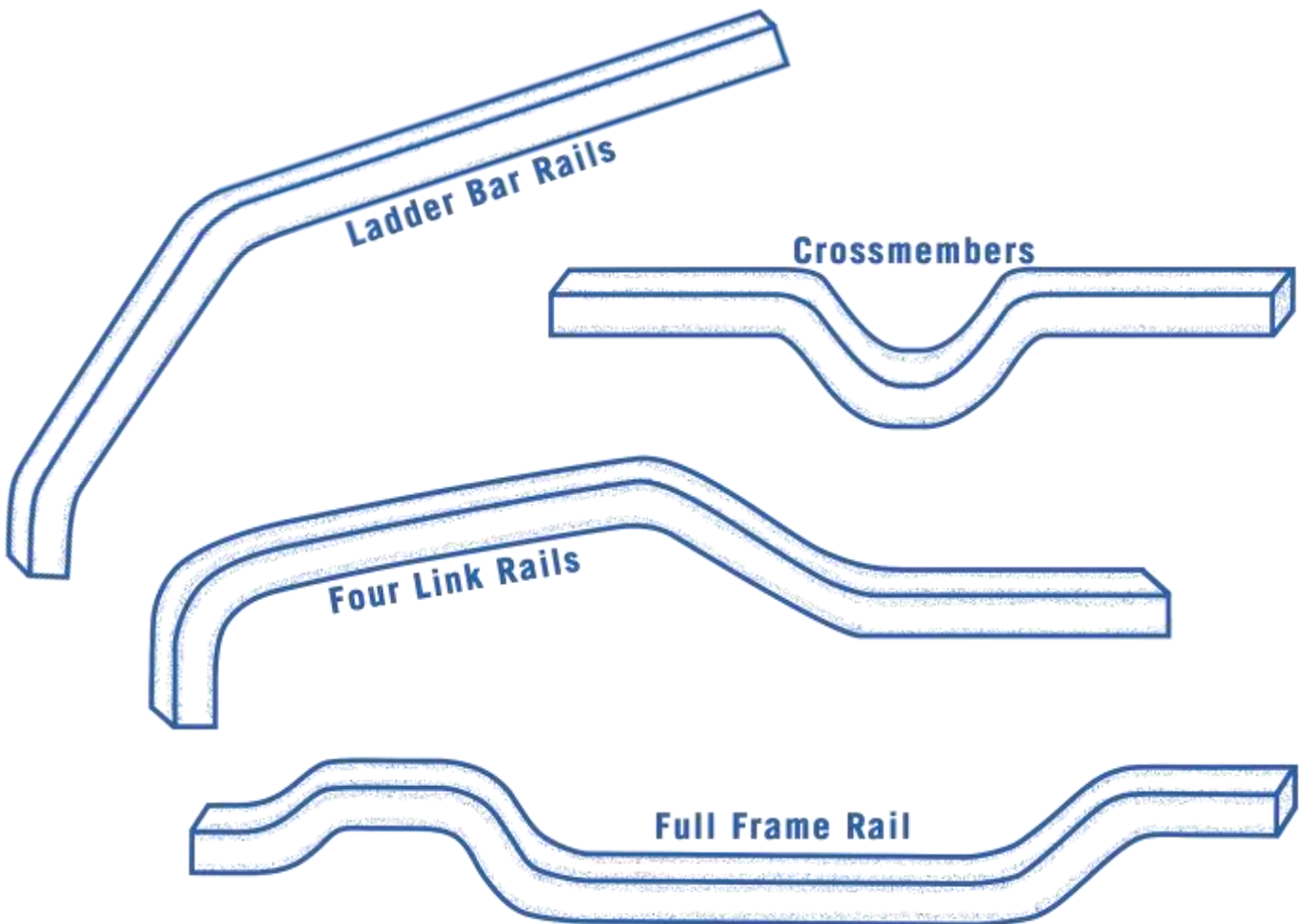


CUSTOM & UNIVERSAL FRAME RAILS & CROSSMEMBERS

Boyce Industries specializes in the production of custom and universal frame rails and cross members. Manufactured on Pines #4 Mandrel Benders designed specifically for bending rectangle tubes the “hard way” (H-Plane) and the “easy way” (E-Plane). We have dozens of bend-die combinations to offer a variety of inside radius bends to suit your custom needs.

We use only high-quality 2” x 3” x .083” Wall and 2” x 3” x .120” Wall Hot Rolled, Pickled and Oiled mild steel tube from large mill runs. This ensures consistency in surface finish, wall thickness and mechanical properties of the tube.

Full lengths of tubes available from A.E.D Metal Products and Supplies. aedmetals.com



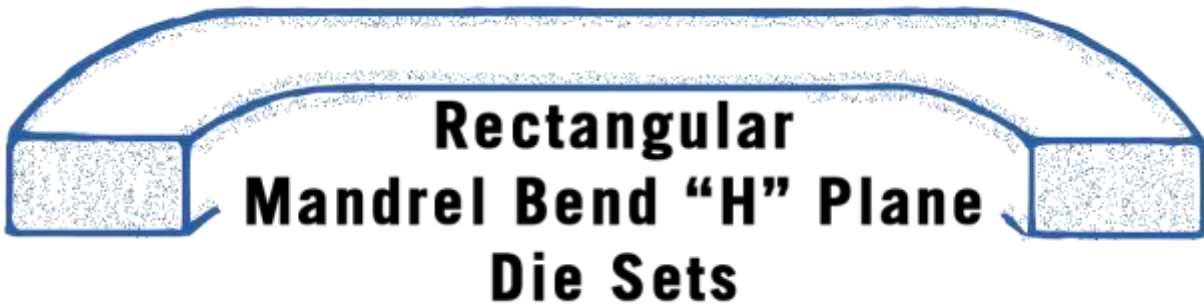


| TUBE O.D. | CENTERLINE RADIUS | | | | | | | | | |
|--------------|-------------------|---------|--------|----------|---------|---------|---------|--------|----|--|
| | | | | | | | | | | |
| 1/2" | 1-1/2" | | | | | | | | | |
| 9/16" | 2" | | | | | | | | | |
| 5/8" | 1-1/4" | 1-3/4" | 1-7/8" | 2-1/2" | | | | | | |
| 11/16" | 1-1/4" | | | | | | | | | |
| 3/4" | 1-1/4" | 1-1/2" | 1-3/4" | 1-7/8" | 2" | 2-1/4" | 3" | | | |
| 7/8" | 1-5/16" | 1-1/2" | 1-3/4" | 1-15/16" | 2-1/4" | 2-1/2" | 3-7/16" | 4" | | |
| 1" | 1-1/2" | 1-3/4" | 2" | 2-1/2" | 2-5/16" | 2-9/16" | 3" | 4-1/2" | 6" | |
| 1-1/16" | 1-1/2" | 2" | | | | | | | | |
| 1-1/8" | 1-5/8" | 1-3/4" | 2" | 2-1/2" | 3" | 3-3/8" | 4" | 5" | | |
| 1-1/4" | 2" | 2-1/2" | 3" | 3-1/2" | | | | | | |
| 1-5/16" | 2-1/4" | 2-1/2" | 4" | | | | | | | |
| 1-3/8" | 2-1/16" | 2-1/2" | 3" | 4-1/8" | | | | | | |
| 1-1/2" | 2-1/2" | 2-3/4" | 3" | 4" | 5" | | | | | |
| 1-5/8" | 2-1/2" | 4" | 4-3/8" | | | | | | | |
| 1-3/4" | 2" | 2-1/2" | 3-1/2" | 4" | 4-1/2" | 6" | 7-7/8" | | | |
| 1-7/8" | 3" | 4" | 4-1/2" | 8" | | | | | | |
| 2" | 3" | 4" | 5" | 6" | | | | | | |
| 2-1/8" | 3-3/16" | 4-5/16" | 6-3/8" | | | | | | | |
| 2-1/4" | 3" | 4" | 5-1/2" | 7" | | | | | | |
| 2-3/8" | 4-7/8" | 8-3/16" | 9-1/4" | | | | | | | |
| 2-1/2" | 2-1/2" | 4" | 5" | 10" | | | | | | |
| 2-7/8" | 6" | | | | | | | | | |
| 3" | 4-1/2" | 6" | 9" | 15" | 23" | 27" | | | | |
| 3-1/4" | 5" | | | | | | | | | |
| 3-1/2" | 5-1/4" | 7" | 8" | 9" | | | | | | |
| 4" | 5" | 6" | 8" | 10" | 12" | | | | | |
| 4-1/2" | 7-3/4" | 15" | 33" | | | | | | | |
| 5" | 8" | | | | | | | | | |



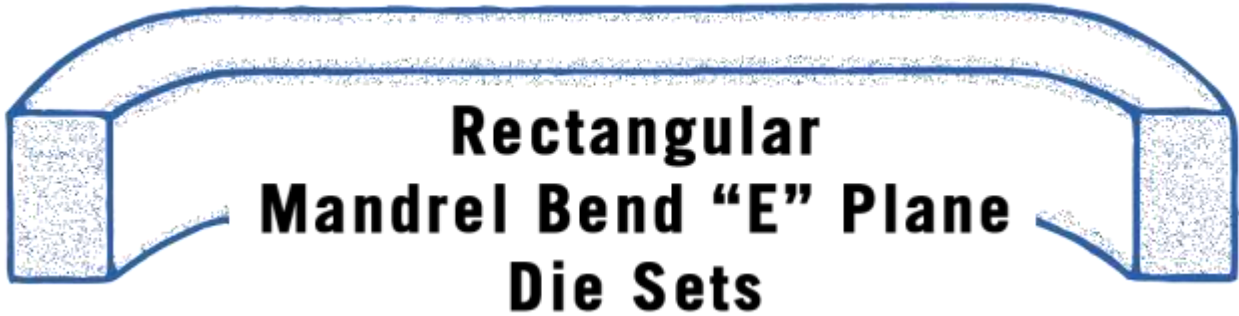
Square Tube Die Sets

| TUBE SIZE | INSIDE RADIUS | | | | | | | | |
|-----------------|---------------|--------|--------|-----|-----|--------|-----|---------|-----|
| 3/4" X 3/4" | 2" | 3-1/4" | 4" | | | | | | |
| 1" X 1" | 1-1/2" | 3-1/4" | 4" | 6" | 8" | | | | |
| 1-1/4" X 1-1/4" | 3-1/4" | 4" | 6" | 8" | 12" | | | | |
| 1-1/2" X 1-1/2" | 3-1/4" | 4" | 4-3/4" | 6" | 8" | 8-5/8" | 12" | 15-1/4" | |
| 1-3/4" X 1-3/4" | 4" | 4-3/4" | 6" | 8" | 12" | 20" | 26" | 30" | |
| 2" X 2" | 3-1/4" | 4" | 4-3/4" | 6" | 8" | 12" | 20" | 26" | 30" |
| 2-1/2" X 2-1/2" | 4-3/4" | 6" | 8" | 12" | 20" | | | | |
| 3" X 3" | 6" | 8" | 10" | 12" | 20" | | | | |
| 4" X 4" | 8" | 12" | 20" | | | | | | |



Rectangular Mandrel Bend "H" Plane Die Sets

| TUBE SIZE | INSIDE RADIUS | | | | | | | |
|-----------------|---------------|--------|--------|--------|-----|-----|-----|--|
| 3/4" X 1-1/2" | 3-1/4" | | | | | | | |
| 1" X 1-1/2" | 3-1/4" | 4" | 4-3/4" | 6" | 8" | | | |
| 1" X 2" | 3-1/4" | 4" | 4-3/4" | 6" | 8" | 12" | | |
| 1-1/2" X 2" | 4" | 4-3/4" | 6" | 8" | | | | |
| 1-1/2" X 2-1/2" | 4-3/4" | 6" | 8" | 8-5/8" | | | | |
| 2" X 3" | 4-3/4" | 6" | 8" | 9" | 10" | 12" | 20" | |
| 2" X 4" | 8" | 9" | 10" | 12" | 20" | | | |
| 3" X 4" | 12" | 20" | | | | | | |



Rectangular Mandrel Bend "E" Plane Die Sets

| TUBE SIZE | INSIDE RADIUS | | | | | | | |
|-----------------|---------------|--------|--------|-----|-----|-----|-----|-----|
| | 3-1/4" | 4" | 4-3/4" | 6" | 8" | | | |
| 1" X 1-1/2" | 3-1/4" | 4" | 4-3/4" | 6" | 8" | | | |
| 1" X 2" | 3-1/4" | 4" | 4-3/4" | 6" | 8" | 12" | 20" | 26" |
| 1-1/2" X 2" | 3-1/4" | 4" | 4-3/4" | 6" | 8" | 12" | 20" | 26" |
| 1-1/2" X 2-1/2" | 4-3/4" | 6" | 8" | 12" | 20" | | | |
| 2" X 3" | 4" | 4-3/4" | 6" | 8" | 9" | 10" | 12" | 20" |
| 2" X 4" | 4-3/4" | 6" | 8" | 10" | 12" | 20" | | |
| 3" X 4" | 4-3/4" | 6" | 8" | 12" | 20" | | | |

GENERAL INFORMATION

Hours of Operation

Mon. – Fri. 8 am to 5 pm EST

Phone: 708-345-0455

Fax: 317-879-9397

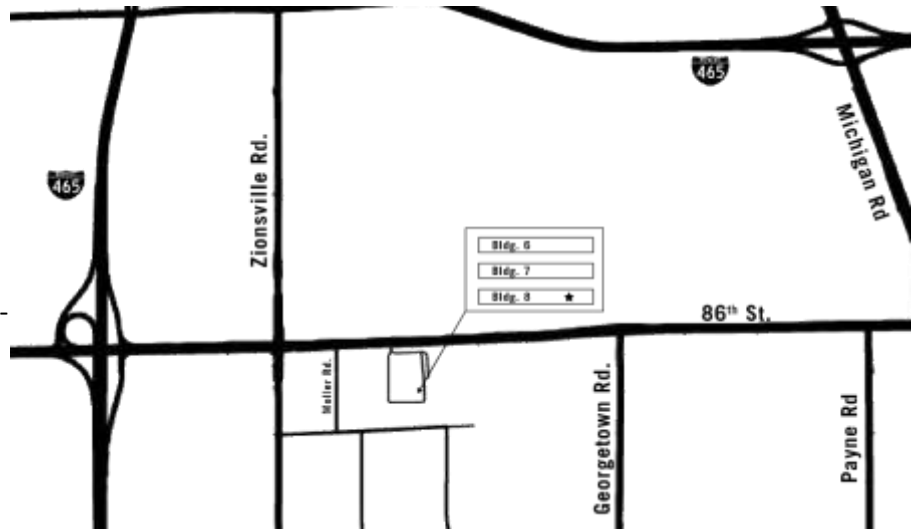
Email: Sales@boyceindustries.com

<https://www.aedmotorsport.com/boyce-industries>

5377 W. 86th St

Indianapolis, IN 46268

REV 5/12/22



BUSINESS POLICIES

Warranty Disclaimer

Boyce Industries warrants its products to be free of defects in material and workmanship (which substantially affect product performance) for 90 days from the date of purchase. During this period, Boyce will at its option, repair or replace any part or parts which prove to be defective if returned to Boyce, freight prepaid, and this shall be the sole remedy available under this warranty. No claims will be allowed for labor, transportation, or other incidental costs.

This warranty shall not apply if

- (1) The product is not used to perform the service for which it was intended.
- (2) The product is altered, modified, or converted without the written approval of Boyce.
- (3) The product is damaged or rendered unserviceable by negligence, malfunction or by any cause within the control of the customer.

Return Policy

All returns of Boyce products are subject to management approval. A return material authorization (RMA) number is required in advance, and a 25% restock fee will be assessed on non-custom products.

Pricing

Pricing is intentionally omitted from this catalog to assure our customers the best pricing available. Due to various market changes, prices of materials may fluctuate from time to time. We re-quote at the time of order. \$25.00 minimum order.

Payment Arrangements

Boyce accepts several payment options. Orders may be charged to: VISA, MASTERCARD, AMERICAN EXPRESS AND DISCOVER. Please provide card name, account number, expiration date, security codes, cardholder's name, address, and daytime telephone number.

Product Availability

No part is guaranteed to be in stock. This is a full listing of our products and capabilities. In-stock products are determined by material availability and market conditions.

Nondisclosure Statement

Due to the nature of our customers and the confidential needs of their businesses, each and every Boyce employee must agree to and sign a Nondisclosure Agreement. This is to assure our customers that their drawings, prints, ideas, needs, and future plans are secure. All customer relations are regarded as strictly confidential.

SHIPPING

UPS

Small orders under 100 lbs. of appropriate size, will be shipped via UPS Ground. Faster UPS package delivery services are available upon request. A handling and packaging fee will be added to UPS orders, in addition to the shipping charge. UPS C.O.D. is also available at an additional cost.

UPS orders placed on in-stock items will ship within 1-2 business days. UPS chart rates are based on package dimensions, packed weight, and shipping zones.

LTL (Less Than Truckload)

Orders over 100 lbs., or those of large package size will be shipped via common carrier "freight collect." Additional prepaid and added freight charges may apply. A skid or packaging charge will be added for all common carrier shipments.

Large orders placed on in-stock items will ship within 1-2 business days. Common carrier rates based on package weight, dimensions, and shipping zones. Boyce has obtained special LTL rates with several carriers that are passed on to our customers that do not have a negotiated shipping discount.

You are also welcomed to arrange your own LTL shipment. Please contact your Boyce representative for NMFC and Class number

Special Packaging

We also offer special custom packaging services including part identification and protecting critical surface finish parts. Contact a member Boyce knowledgeable sales staff to learn more.

Thank you for choosing
Boyce Industries!



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PH 708-345-0455 - FAX 317-879-9397
Sales@boyceindustries.com

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